

Material - ASTM A 510 1015

Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A 510 1015 Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.130 - 0.180	As Cast or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	0.300 - 0.600		
Phosphorus	Р%	0.040 max.		lizing or Hardoning and
Sulphur	S %	0.050 max.		•
Boron	В%	0.0008 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	310 - 655
-	-	-	Yield Strength in Mpa	190 min.
-	-	-	Elongation in %	5 min.
-	-	-	Reduction of Area in %	40 - 50
-	-	-	Hardn <mark>ess in BH</mark> N	241 max.
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
AW1	BS	British	Casting	
1015	SAE	USA	Casting	
1015	AISI	USA	Casting	
A 1040 1015	ASTM	USA	Casting	
A 108 Grade 1015	ASTM	USA	Casting	
A 29 1015	ASTM	USA	Casting	
A 512 Grade 1015	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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